

TRANSPOCKET 150/180

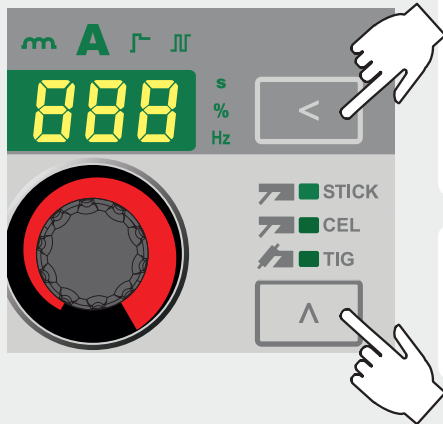
Quick reference

SAFETY



Before carrying out any work with the device, ensure that you have read and understood all the documents provided as well as those available online! This document does not describe all the functions of the device. For a complete description of the device, refer to the Operating Instructions.

WELDING SETTINGS



Setting values:

- ⇒ Arc-force dynamic: 0 - 100 | factory setting = 20
- ⇒ Welding current: TP 150 = 10 - 150 A / TP 180 = 10 - 180 A (STICK), 10 - 220 A (TIG)
- ⇒ SoftStart / HotStart function: 30 - 200% | factory setting = 130%
- ⇒ Pulse welding (only available for MMA welding): OFF / 0.5 - 100 Hz | Factory setting = OFF

Available welding processes:

- ⇒ MMA welding
- ⇒ MMA welding with Cel electrode
- ⇒ TIG welding



42,0426,0214,EN 009-01082017

Operating Instructions:



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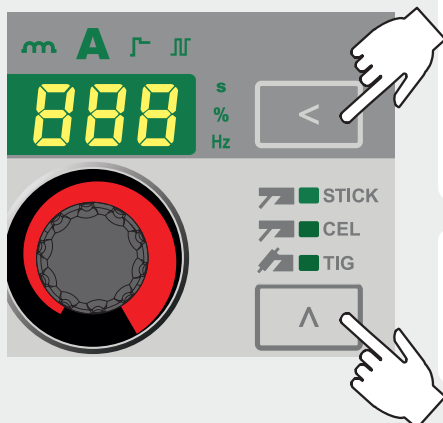
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ABN 21 060 672 979

TOOWOOMBA WELDING SUPPLIES

Ph: 07 4659 0044
500 Boundary Street, Toowoomba QLD 4350
E: sales@tweld.com.au | www.tweld.com.au

We deliver on time ... EVERYTIME

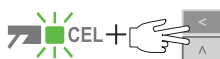
We are an Australian locally owned family business



ACCESSING THE SETUP MENU



Setup menu
MMA welding



Setup menu
Cel electrodes



Setup menu
TIG

CHANGING WELDING PARAMETERS



Turn and press the adjusting dial to select and change parameters.

PARAMETERS FOR MMA WELDING

Ht	Starting current duration: 0.1 - 1.5 seconds 0.5 seconds*
ASt	Anti-stick: On*/OFF
Str	Start ramp: On* / OFF
Uco	Break voltage: 25 - 90 V 45 V*
FAC	Factory setting
2nd	Level 2 Setup menu

* Factory setting

PARAMETERS FOR TIG WELDING

	Comfort Stop sensitivity:
ESS	TP150 = OFF / 0,5 - 2,5 V 1,6 V*
	TP180 = OFF / 0,5 - 2,5 V 1,5 V*
Uco	Break voltage: 12 - 22 V 15 V*
FAC	Factory setting
2nd	Level 2 Setup menu

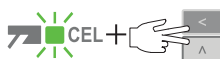
WELDING PARAMETERS IN THE LEVEL 2 SETUP MENU

SOF	Software version
ESd	Automatic switch-off : 5 - 60 minutes/OFF*
FUS	Fuse: 230 V = 10 A, 13 A, 16 A* / 120 V = 15 A, 16 A, 20 A*
SoT	Operating time: hours, minutes, seconds
SAE	Welding time: hours, minutes, seconds

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